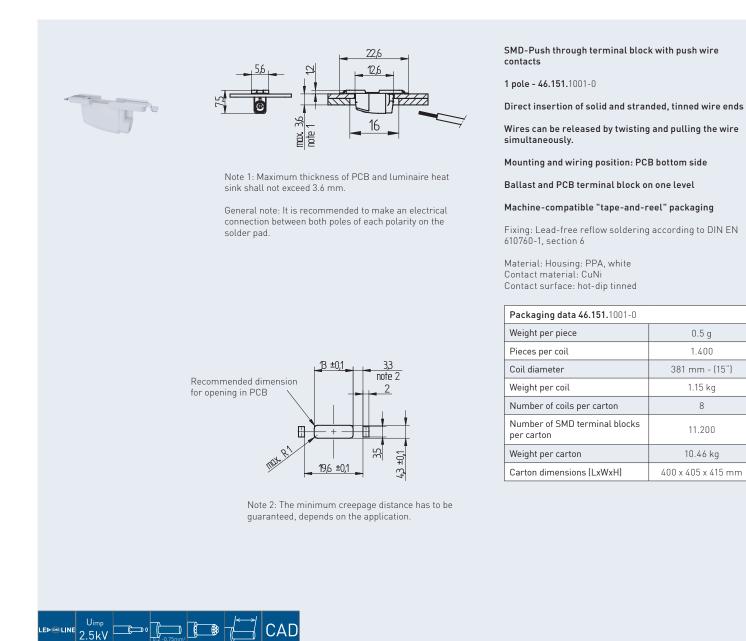
## SMD-Terminal block

46.151 · Push through Terminal block - L







onnection technology	Push wire contacts
olid wires	0.2 - 0.75 mm², AWG 24-18
tranded, tinned wires	0.2 - 0.5 mm², AWG 24-20
trip length	8 +1 mm
onductor entry angle to the PCB	0 - 10°
ire release function by	Twisting and Pulling
ull-out force according to DN 60999-1	
-	- 10 N
2 mm <sup>2</sup>	min. 10 N
.34 mm <sup>2</sup>	min. 15 N
5 mm <sup>2</sup>	min. 20 N
0.75 mm <sup>2</sup>	min. 30 N
sertion force	max. 10 N
eometrical data	
in spacing	6.5 mm / 0.255 inch
idth	5.6 mm / 0.220 inch
eight	7.5 mm / 0.295 inch
epth	22.6 mm / 0.889 inch
laterial data	
nsulating material group	
nsulating material	PPA, white
TI	600
lammability class, based on UL UL 94	V-0
Contact material	CuNi
ontact surface	hot-dipped tinned
echanical data	
lounting position	PCB bottom side
lounting type	Lead-free reflow soldering
emperature data	
Marginal temperatures	-40 °C to + 150 °C
mbient temperature	-40 °C to + 125 °C
	†

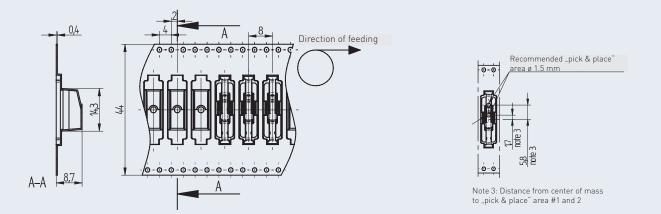
Rated data according to IEC / EN 60947-7	7-4 (IEC/EN 60666-1)
for PCB type FR4 1.0 mm	
Rated voltage (III / 3)	320 V
Rated impulse voltage (III / 3)	4 kV
Rated voltage (III / 2)	320 V
Rated impulse voltage (III / 2)	4 kV
Rated voltage (II / 2)	630 V
Rated impulse voltage (II / 2)	4 kV
Rated current	9 A
Rated data according to IEC / EN 60947- for PCB type IMS	7-4 (IEC/EN 60664-1)
Rated voltage (III / 3)	200 V
Rated impulse voltage (III / 3)	4 kV
Rated voltage (III / 2)	320 V
Rated impulse voltage (III / 2)	4 kV
Rated voltage (II / 2)	500 V
Rated impulse voltage (II / 2)	4 kV
Rated current	9 A
Rated data according to UL 1977 / CSA-0	22.2 No. 182.3
Rated voltage	600 V
Rated current	USR 9 A, AWG 24 -18 CNR 6 A, AWG 24-20 CNR 9 A, AWG 18
Country specific certificates	
VDE / ENEC	EN IEC 60947-7-4 File no.: 40040866
cURus	UL 1977 / CSA-C22.2 No. 182.3, File no.: E-365006
Shear forces according to IEC 62137-1-2.	
These values are maximum values that apply only for impuls, not for continuous load.	
Direction 1 shear force along	100 N
Direction 2 shear force along	80 N
Direction 3 shear force across	20 N
Direction 3 shear force across Direction 4 shear force across	20 N 20 N



## Instructions for soldering process

Suitable for leadfree-reflow-profiles according to DIN EN 61760-1 respective DIN EN 60068-2-58 up to peak-temperature of max. 260°C. Due to different application-specific parameters (component arrangement and alignment, soldering system, solder paste), it is recommended to use test runs to determine a suitable profile under production conditions.

Depending on the SMD soldering process and associated parameters a minor discoloration might occur. However, this will not influence the functionality.



Storage time	Solderability up to 6 months when stored between -5°C and +40°C and rel. humidity between 1060% r H. After a storage time of 6 months, solderability has to be checked according to J-STD-002D or DIN EN 60068-2-58:2016.	
max. allowed number of reflow-processes	3	
Reflow-profile	Reflow-profile (lead-free) $T_{max} = 260 \text{ °C}$ $t_{max} < 10 \text{ sec}$ $T_{L} \ge 230 \text{ °C}$ $T_{L} \ge 230 \text{ °C}$ $T_{L} : 20 - 60 \text{ sec}$ $T_{L} : 20 - 60 \text{ sec}$	
Solderability	Solderability of components is checked by wetting test according to J-STD-002D	
Assembly method	SMD, according to drawing	
Recommended solder stencil thickness	100 - 150 μm (recommendation BJB 150 μm)	