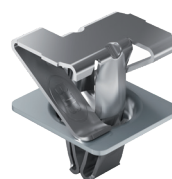
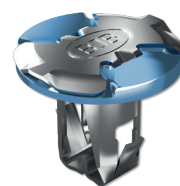




Technology for Light  
Components · Optics · Automation

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P2F-  
FIXING ELEMENTS





# Content

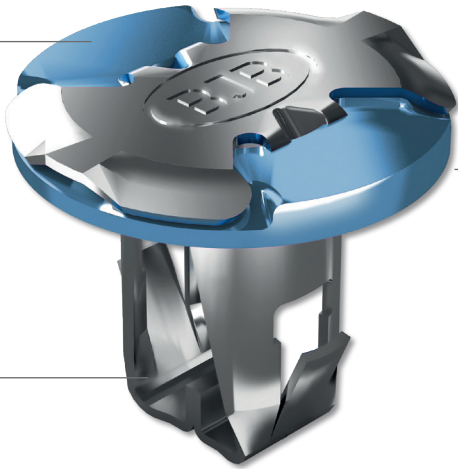
04	Technical notes for P2F-Fixing elements 28.901
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Status: 01.2020

- Quick assembly process improves production efficiency and reduces production costs
- Eliminates potential damage from screw fixing
- Low insertion force
- Floating connection compensates tolerances and thermal length variations
- Reliable heat dissipation due to a constant pressure
- Assembly without any additional tools
- Removable connection
- Shock and vibration resistant

# Push-to-Fix Fixing element (P2F). Smarter than screw fixing.

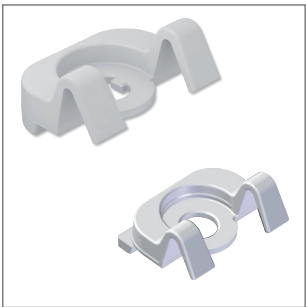
Different colored silicone rings to differentiate the package thickness



Silicon insulating ring - Provides consistent and constant contact pressure

Metal spring CrNi and silicone materials ensure long life reliability

Can also be used in combination with optical holders. See brochure optics and LED modules.



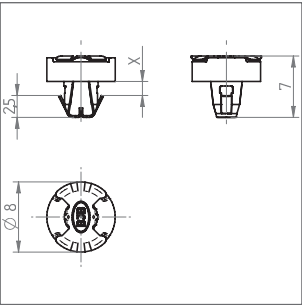
**31.930.-342 / -344 and -345.50**  
for 20 / 24 mm wide LED modules



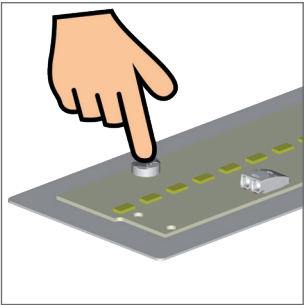
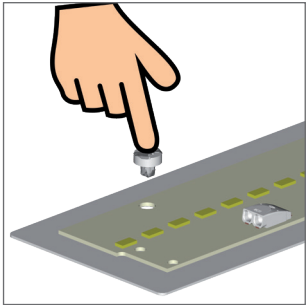
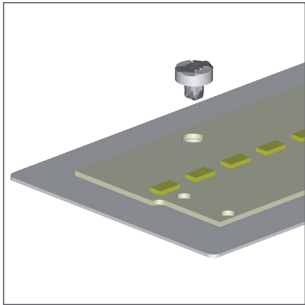
**31.930.-321.50**  
for 14 mm wide LED modules

part no.		thickness of PCB and panel	packaging	Ring colour code
<b>28.901.U162.10</b>		1.5 - 2.0 mm	5.000 pieces	transparent natural
<b>28.901.U163.10</b>		2.0 - 2.4mm	5.000 pieces	transparent yellow
<b>28.901.U164.10</b>		2.4 - 2.7 mm	5.000 pieces	grey
<b>28.901.U165.10</b>		2.7 - 3.2mm	5.000 pieces	white
<b>28.901.U166.10</b>		3.2 - 3.6 mm	5.000 pieces	blue
<b>28.901.U169.10</b>		4.0 mm	5.000 pieces	transparent grey

Technical drawing:



Application:



Assembly tool  
Bit holder **28.901.U801.89**



Magnetic-Bit  
**28.901.U801.10**



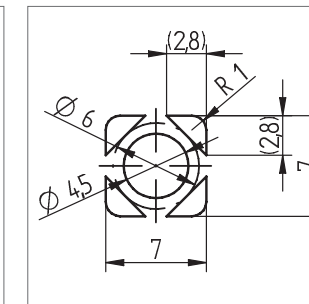
Application movie:



- P2F (Push-to-Fix) SMD solderable 28.904.  
Simplified final installation of LED boards.



Technical drawing:



A 3D perspective diagram of a laser cutting process. A grey laser head is positioned above a grey workpiece. A red checkmark is visible on the workpiece, indicating a successful cut. The workpiece has several yellow square markers and a central circular feature.

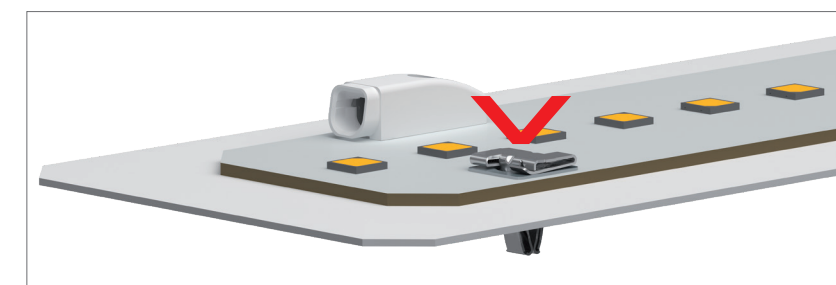
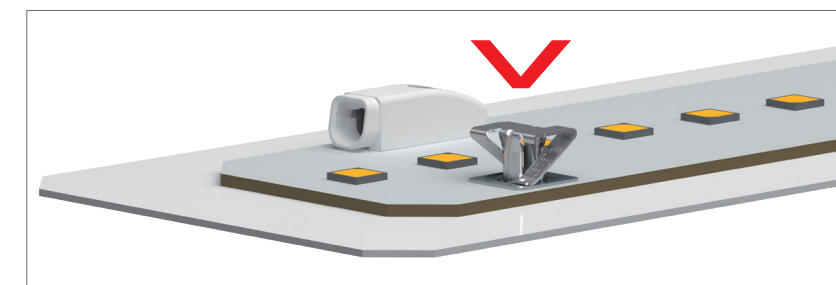
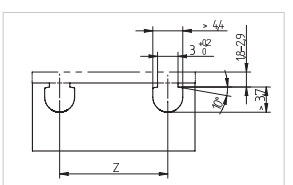
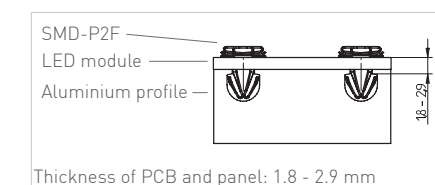
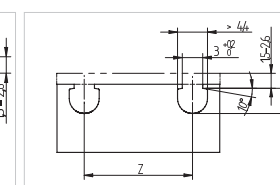


Diagram illustrating the assembly components and dimensions:

- SMD-P2F
- LED module
- Aluminium profile

Thickness of PCB and panel: 1.5 - 2.6 mm



NEW



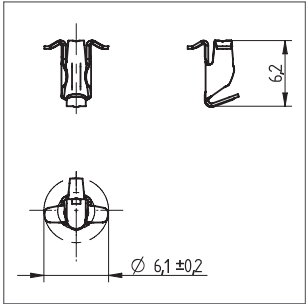
- Quick, easy and secure assembly
- No risk of damage by screw mounting
- Low insertion force
- Floating connection compensates tolerances and thermal length variations
- Coordinated system guarantees permanent contact pressure of modules due to very strong but elastic spring clip
- Lowest possible design above the CoB while fulfilling attachment and contact pressure functions - prevents shadowing
- Shock and vibration resistant

## P2F (Push-to-Fix) 28.902. For blind holes

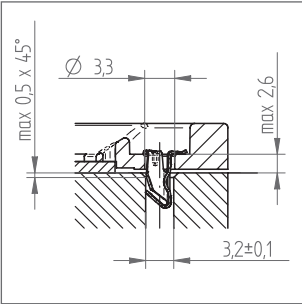


part no.		thickness of PCB and panel	packaging	Material
28.902.-102.10		2.6 mm	---	CrNi

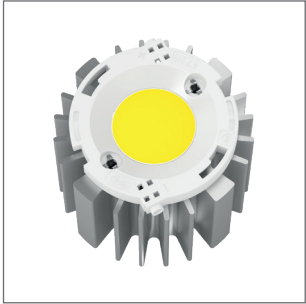
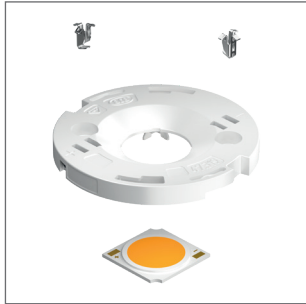
Technical drawing:



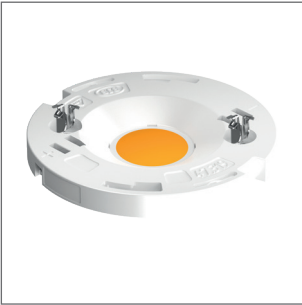
cut-out:



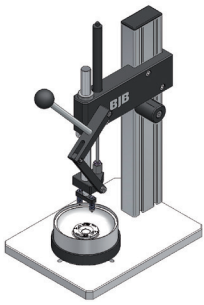
Anwendungsbeispiel:



Can also be supplied prefixed with connectors **47.319**



Assembly tool  
Toggle lever press

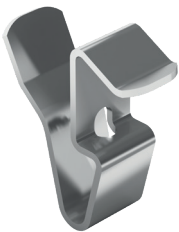


Application movie:



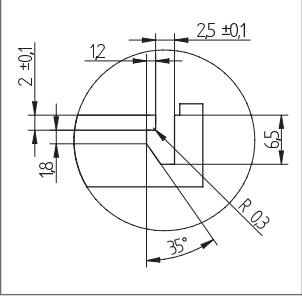
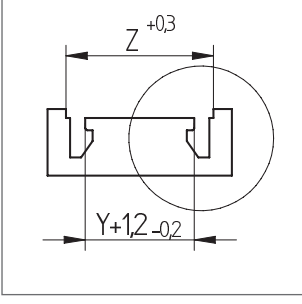
- Quick, easy and secure assembly
- Torque screw driver is not required
- Floating connection compensates tolerances and thermal length variations
- High-strength, elastic spring clips guarantee a permanent contact pressure
- Lowest possible design above the PCB while fulfilling attachment and contact pressure functions - prevents shadowing
- Shock and vibration resistant

## P2F (Push-to-Fix) 28.903. For screw and profile grooves

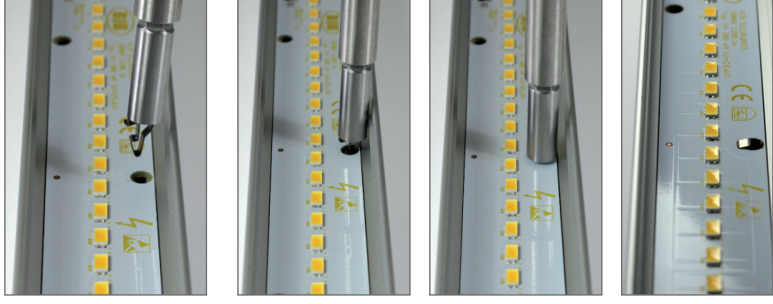


part no.		thickness of PCB and panel	packaging	Material
28.903.-101.10		3.5 ±0.2 mm	bag 4.000 pieces	CrNi

cut-out:



Assembly of application:



Assembly tool  
Bit holder **28.901.U801.89**



Magnetic bit  
**28.903.U811.10**





## About BJB

BJB was founded in 1867 by Friedrich Wilhelm Brökelmann, Franz Jäger and Gustav Busse. The business began as a factory for petroleum lamps and developed into a company which manufactured components for establishing the connection between power supply and light. Today, BJB is a lighting technology brand which supplies innovative solutions to the lighting and domestic appliance industries worldwide.



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